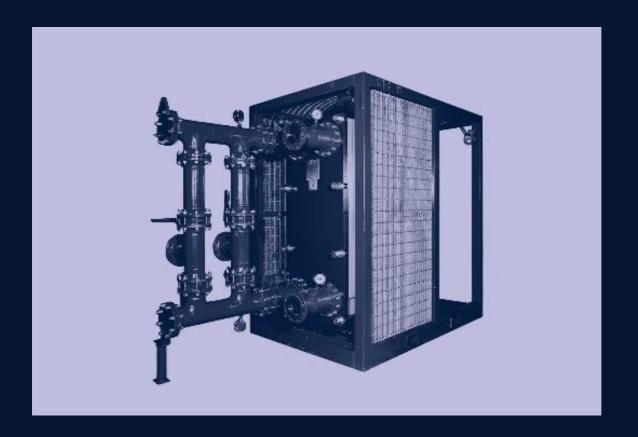


High volume mud cooler









OSSO is a unified and essential partner to any well design team.

Our extensive experience which spans across oil and gas HP/HT hole sections and geothermal wells means not only do we comprehend and understand the complexities and challenges when undertaking such campaigns, but we have the learned knowledge and the proven field technology to effectively support them.

Deployed globally, our fleet of mud cooling systems are supplied skid mounted, built in accordance to global standards and regulations and can be tailored to suit a range of operational requirements.

Our new technology, AutoCul, further enhances operational efficiency by enabling continuous real time monitoring and providing greater control of cool mud temperature back to surface pits by automatised valves controlling volume of cooling medium (cool water).

A complete system

The OSSO single and dual high volume mud coolers incorporates either one or two plate heat exchangers designed specifically for drilling mud and in accordance with PED/ASME codes and standards. They have inlet /outlet pressure and temperature gauges, and the dual mud cooler can be operated as an individual unit, or in series.

The hot drilling mud from the mud surface pits is pumped to the mud inlet via a duplex strainer. The basket strainer prevents foreign objects entering the 4th generation design plate pack. A back flush arrangement within the mud cooler manifold is incorporated for flushing the plates in the plate pack.

Benefits:

- High volume mud coolers specifically designed for water / oil-based muds with densities up to 19ppg (2.3sg) with solids content of 40%
- Increases endurance and down hole measuring devices such as MWD resulting in reduced round trip and decreasing actual drilling rig time
- Increases life cycle elastomers in MWD, BOP, shaker screens and pump liners

- Assists in controlling mud rheology and mud flash point
- HSE highlight, improves working environment within shaker house and active mud pit room



Single Module

Dimensions mud cooler single skid

 Length
 3,616 mm

 Width
 1,500 mm

 Height
 2,610 mm

 Weight
 3,750 kg

Dimensions Filter skid

 Length
 1,850 mm

 Width
 1,100 mm

 Height
 1,003 mm

 Weight
 1,200 kg

Design

Design pressure 8 bar remove
Design temp 130°C
Heat transfer area 185m²

Pressure vessel code PED 97/23/EC

Or ASME / API

Frame DNV 2.7-1 / 2.7-3

Materials

Piping Mild steel schedule 80

Support frame Mild steel
Frame plates Mild steel
Channel plates Titanium

Connections

Cooling water outlet 6" or 4" Ansi 150LB
Cooling water inlet 6" or 4" Ansi 150LB
Drilling fluid inlet 6" Ansi 150LB
Drilling fluid outlet 6" Ansi 150LB

Utilities

 $\begin{array}{ll} \mbox{Cooling water flow} & \mbox{up to 227m3/hr (1000 gpm)} \\ \mbox{Drilling fluid flow} & \mbox{up to 227 m}^3/\mbox{hr (1000 gpm)} \end{array}$

Liquid hold up volumes - mud

Plate heat exchanger 366 liters

Module pipework manifold 23 liters

Filer skid 36 liters

TOTAL VOLUME 475 liters

Liquid hold up volumes - water

Plate heat exchanger 366 liters
Pipework manifold 23 liters
TOTAL VOLUME 376 liters

Dual Module

Dimensions mud cooler dual skid

 Length
 6,250 mm

 Width
 1,500 mm

 Height
 2,610 mm

 Weight
 7,500 kg

Dimensions Filter skid

 Length
 1,850 mm

 Width
 1,100 mm

 Height
 1,003 mm

 Weight
 1,200 kg

Design

Design pressure8 bar removeDesign temp130°CHeat transfer area370m²

Pressure vessel code PED 97/23/EC

Or ASME / API

Frame DNV 2.7-1 / 2.7-3

Materials

Piping Mild steel schedule 80

Support frame Mild steel
Frame plates Mild steel
Channel plates Titanium

Connections

Cooling water outlet 6" or 4" Ansi 150LB
Cooling water inlet 6" or 4" Ansi 150LB
Drilling fluid inlet 6" Ansi 150LB
Drilling fluid outlet 6" Ansi 150LB

Utilities

Cooling water flow up to 275m³/hr recommended

flow

Drilling fluid flow up to 275m³/hr recommended

flow

Liquid hold up volumes - mud

Plate heat exchanger 732 liters

Module pipework manifold 46 liters

Filer skid 86 liters

TOTAL VOLUME 864 liters

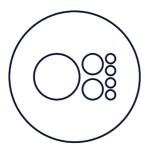
Liquid hold up volumes - water

Plate heat exchanger 732 liters
Pipework manifold 46 liters
TOTAL VOLUME 778 liters











Our Services

Consultancy

- Technical authorities
- Highly skilled and competent field engineers
- Unrivalled service
- Survey and inspection
- Fluid and fuel analysis

Fluid Temperature Control

- Onshore mud-coolers
- Offshore mud-coolers
- Zone 1 & 2 rated equipment
- Certified partner with Alfa Laval
- Design and development
- · Remotely operated coolers

Fluid Separation

- Decanter centrifuges
- Disk stacks
- ATEX rated
- Zone 1 & 2 rated
- Compliant with global standards

Repair and Maintenance

- OEM spare parts
- Servicing
- Repairs
- Refurb
- Maintenance programmes